

| Materials | Engrave | Cut |
|-------------------|---------|-----|
| Wood | x | x |
| Acrylic | x | x |
| Fabric | x | x |
| Glass | x | |
| Coated Metals | x | |
| Ceramic | x | |
| Delrin | x | x |
| Cloth | x | x |
| Leather | x | x |
| Marble | x | |
| Matte Board | x | x |
| Melamine | x | x |
| Paper | x | x |
| Mylar | x | x |
| Pressboard | x | x |
| Rubber | x | x |
| Wood Veneer | x | x |
| Fiberglass | x | x |
| Painted Metals | x | |
| Tile | x | |
| Plastic | x | x |
| Cork | x | x |
| Corian | x | x |
| Anodized Aluminum | x | |
| Stainless Steel | - | |
| Brass | - | |
| Titanium | - | |
| Bare Metals | - | |